



HW: The Best Engineered Switch in the World

Key features include:

- Locking lever removable contact blocks
- Finger-safe IP20 contacts as standard, other terminal styles available
- Tamperproof construction
- All E-stops meet EN418 and are compliant with SEMI S2 standards
- Worldwide approvals
- Easy to assemble
- Available assembled or as sub-components
- Choice of black plastic or metallic front bezels
- Incandescent or LED illumination
- Transformer or full voltage
- Slow make double break self cleaning contacts

IDEC's HW switches are "The best engineered switch in the world" for a reason. Carrying the CE mark, UL, CSA, and TUV approvals, these switches are designed for use in almost any part of the world.

Complete with finger-safe contact blocks offering IP20 protection, these 7/8" (22mm) switches include illuminated and non-illuminated pushbuttons, pilot lights, selector switches, and emergency stop switches.

All switches also incorporate mechanically keyed safety locking levers, ensuring correct installation and maintaining safety in high-vibration applications.



File No. E68961



File No. LR92374



Registration No. R9551089 (E-stops)
 Registration No. J9551458 (all other switches)
 Registration No. J9650511 (Pilot Lights)



Conforming to Standards		EN60947-1, EN60947-5-1, VDE0660-200, UL508, CSA C22-2 No.14						
Approvals		File No. E68961 File No. LR92374 TÜV Rheinland Registration No. R9551089 (E-stops) Registration No. J9551458 (all other switches) Registration No. J9650511 (Pilot Lights)						
Operating Temperature		Operation: -25 to +50°C (without freezing) Storage: -40 to +70°C (without freezing)						
Vibration Resistance		10 to 55Hz, 98m/sec ² (10G) conforming to IEC6068-2-6						
Shock Resistance		980m/sec ² (100G) conforming to IEC6068-2-7						
Electric Shock Protection		Class 0 conforming to IEC60536						
Degree of Protection (conforming to IEC60529) (conforming to NEMA ICS6-110)		IP65 (from front of the panel) IP20 (Type HW-F contact block) NEMA 1, 2, 3, 3R, 3S, 4, 4X, 5, 12, 13 (from front of panel)						
Mechanical Life		Momentary pushbuttons: 5,000,000 (900 operations per hour) All other switches: 500,000						
Pollution Degree (conforming to IEC60947-1)		3 for switches not using a transformer 2 for switches using a transformer						
Rated Operational Characteristics		AC-15: A600 or Ue = 250V, Ie = 3A (NO, NC, NO-EM, NC-LB) DC-13: P600 or Ue = 125V, Ie = 1.1A (NO, NC) DC-13: Q600 or Ue = 125V, Ie = 0.9A (NO-EM, NC-LB)						
Rated Insulation Voltage		600V						
Rated Switching Over-Voltage		Less than 4kV, conforming to IEC60947-1						
Rated Impulse Withstanding Voltage		4kV for contact circuit 2.5kV for lamp circuit						
Rated Thermal Current		10 Amp						
Minimum Switching Capacity		5 mA at 3V AC/DC						
Contact Operation		Slow break NC or NO, self-cleaning						
Positive Action Operation (Emergency Stops with NC contacts)		5.5mm to 10mm travel to latch 45N minimum force to latch 10mm maximum travel 1,800 operations per hour maximum for a Pushlock Turn Reset 900 operations per hour maximum for a Push-Pull						
Operating Force		Flush and extended pushbuttons—with 1NO or 1NC contact: 6.2±2N (momentary), 7.0±2N (maintained) Additional contacts—1NO or 1NC: +3.2N (momentary), + 3.3N (maintained)						
Terminal Referencing		Conforming to CENELEC EN50005						
Recommended Terminal Torque		0.8 N m (7.1 in lb.)						
External Short-Circuit Protection		10A 250V fuse conforming to IEC60269-1						
Applicable Wire Size		Minimum 1 x 22 AWG, max. 2 x 14 AWG or 1 x 12 AWG						
Contact Resistance		Initial contact resistance of 50mΩ or less						
Contact Gap		4mm (NO and NC) 2mm (NO-EM and NC-LB)						
Horsepower Rating		Reference Value: 1/4 HP @ 120V (1ø non-reversing), 1HP @ 240V (3ø non-reversing)						
Electrical Reliability		MTBF < 1 fault for 10 million operation cycles (3V DC, 5mA)						
Lamp Ratings		Incandescent: 1 W LEDs: 6V/17mA max, 12V & 24V/11mA max, 120 & 240V/10mA max						
Maximum Inrush Current		40 A (40 ms)						
Contact Material		Silver (gold plated contacts available - contact IDEC)						
Contact Ratings	Break Values				Make Values			
	AC		DC		AC		DC	
	Inductive	Resistive	Inductive	Resistive	Inductive	Resistive	Inductive	Resistive
Rated Operating Current	24V:10A 120V: 5A 240V: 3A 480V: 1A	24V:10A 120V: 10A 240V: 6A 480V: 2A	24V: 5A 48V:2A 110V:1.1A 220V:0.6A	24V: 10A 48V:5A 110V:2.2A 220V:1.1A	120V: 60A 240V: 30A 480V: 15A 600V: 12 A	120V: 100A 240V: 60A 480V: 20A	120V: 11A 240V: 6A 12V: 40A 24V: 40A	120V: 20A 240V: 11A 480V: 4A 12V: 40A 24V: 40A

1. For dimensions, see page A-116.
2. For life expectancy derating curves, see page A-120.

Non-Illuminated Pushbuttons (Sub-Assembled)

Contact Blocks + Adaptor & Safety Lever Lock + Anti-Rotation Ring + Operator + Button = Complete Part



Part Numbers: Operators

Style		Plastic Bezel	Metal Bezel
Round Flush/Extended	Momentary	HW1B-M0	HW4B-M0
	Maintained	HW1B-A0	HW4B-A0
Ø 29mm Mushroom Ø 40mm Mushroom	Momentary	HW1B-M0L	HW4B-M0L
	Maintained	HW1B-A0L	HW4B-A0L
Ø 60mm Jumbo Mushroom	Momentary	HW1B-M5-①*	-
Square Flush Extended	Momentary	HW2B-M0	-
	Maintained	HW2B-A0	-



- In place of ①, specify the Button Color Code from table below.
- *60mm mushroom operator includes non-removable button (available in red, black, green and yellow only).
- For nameplates and accessories, see page A-113.
- For dimensions, see page A-116.

① Button Color Code

Color	Code	Color	Code
Black	B	White	W
Green	G	Yellow	Y
Red	R	Grey	N [†]
Blue	S		



- HW1B-M5 available only in black, red green and yellow.
- [†] Grey available for round flush only.

Part Numbers: Contact Blocks

Style	1NO	1NC
Standard Fingersafe Contacts (IP20)	HW-F10 HW-F10R (early make)	HW-F01 HW-F01R (late break)
Spring-Up Terminal Contacts	HW-G10 HW-G10R (early make)	HW-G01 HW-G01R (late break)
Exposed Screw Terminal Contacts	HW-C10 HW-C10R (early make)	HW-C01 HW-C01R (late break)
Dummy Block	TW-DB	



- All assembled part numbers in catalog include standard (HW-F...) contacts.
- Assembled units with spring-up terminals (HW-G...) can be ordered by removing an "F" from the part number (Ex. HW1B-M1F11-R becomes HW1B-M111-R).
- Units with exposed screw terminals (HW-C...) must be ordered as sub-components.
- All contacts (including non-fingersafe versions) are UL, CSA, and IEC compliant and carry the CE mark.

Part Numbers: Anti-Rotation Ring

Appearance	Part Number
	HW9Z-RL



Use with notched panel cutout to prevent unit rotation.

Part Numbers: Buttons

Style	Part Number
Round Flush	HW1A-B1-①
Round Extended	HW1A-B2-①
Ø 29mm Mushroom Cap	HW1A-B3-①
Ø 40mm Mushroom Cap	HW1A-B4-①
Square Flush	HW2A-B1-①
Square Extended	HW2A-B2-①

Part Number: Contact Block Mounting Adaptor (safety lever lock included)

Style	Part Number
	HW-CB2C



- Used to mount contact blocks to operator (first pair only).
- IDEC strongly recommends using the safety lever lock (included) to prevent heavy vibration or maintenance personnel from inadvertently unlocking contacts.

Emergency Stop Pushbuttons (Assembled)

Part Numbers: Non-Illuminated Emergency Stop Pushbuttons

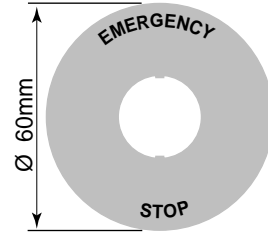
Style	Contact	Plastic Bezel	Metal Bezel
 ø 40mm Head Push-Pull	1NO 1NC 1NO-1NC 2NC 2NO	HW1B-Y2F10-①† HW1B-Y2F01-①† HW1B-Y2F11-①† HW1B-Y2F02-①† HW1B-Y2F20-①†	HW4B-Y2F10-①† HW4B-Y2F01-①† HW4B-Y2F11-①† HW4B-Y2F02-①† HW4B-Y2F20-①†
 ø 29mm Head Pushlock Turn Reset	1NO 1NC 1NO-1NC 2NO 2NC	HW1B-V3F10-R* HW1B-V3F01-R* HW1B-V3F11-R* HW1B-V3F20-R* HW1B-V3F02-R*	HW4B-V3F10-R* HW4B-V3F01-R* HW4B-V3F11-R* HW4B-V3F20-R* HW4B-V3F02-R*
 ø 40mm Head Pushlock Turn Reset	1NO 1NC 1NO-1NC 2NO 2NC	HW1B-V4F10-①† HW1B-V4F01-①† HW1B-V4F11-①† HW1B-V4F20-①† HW1B-V4F02-①†	HW4B-V4F10-①† HW4B-V4F01-①† HW4B-V4F11-①† HW4B-V4F20-①† HW4B-V4F02-①†
 ø 40mm Head EMO Pushlock Turn Reset	1NO 1NC 1NO-1NC 2NO 2NC	HW1B-V4F10-R-EMO HW1B-V4F01-R-EMO HW1B-V4F11-R-EMO HW1B-V4F20-R-EMO HW1B-V4F02-R-EMO	HW4B-V4F10-R-EMO HW4B-V4F01-R-EMO HW4B-V4F11-R-EMO HW4B-V4F20-R-EMO HW4B-V4F02-R-EMO
 ø 40mm Head Pushlock Key Reset	1NO 1NC 1NO-1NC 2NO 2NC	HW1B-X4F10-R* HW1B-X4F01-R* HW1B-X4F11-R* HW1B-X4F20-R* HW1B-X4F02-R*	HW4B-X4F10-R* HW4B-X4F01-R* HW4B-X4F11-R* HW4B-X4F20-R* HW4B-X4F02-R*
 ø 60mm Head Pushlock Turn Reset	1NO 1NC 1NO-1NC 2NO 2NC	HW1B-V5F10-R* HW1B-V5F01-R* HW1B-V5F11-R* HW1B-V5F20-R* HW1B-V5F02-R*	-
 ø 40mm Head Unibody Pushlock Turn Reset	1NO-1NC 2NC 1NO-2NC	HW1E-BV4F11-R* HW1E-BV4F02-R* HW1E-BV412R-TK2093-1**	-

Part Numbers: Non-Illuminated Emergency Stop Pushbuttons

Style	Illumination Type	Contact	Part Number
	LED	1NO-1NC 2NC 2NC (with active lamp circuit) 1NO-1NC (with active lamp circuit)	HW1E-LV4F11QD-R*-③ HW1E-LV4F02QD-R*-③ HW1E-TV4F02QD-R-③ HW1E-TV4F11QD-R*-③
	Incandescent	1NO-1NC 2NC 1NO-1NC (with active lamp circuit) 2NC (with active lamp circuit)	HW1E-LV4F11Q-R*-③ HW1E-LV4F02Q-R*-③ HW1E-TV4F11Q-R*-③ HW1E-TV4F02Q-R*-③

Part Numbers: Nameplates

HWAV-Yellow Plastic



Style	Part Number
60mm Diameter "Emergency Stop"	HWAV-27†
60mm Diameter Blank	HWAV-0Y
80mm Diameter "Emergency Stop" (for jumbo mushroom use)	HWAV-527



† HWAV-27 comes marked "Emergency Stop" as shown in drawing.

Part Numbers: E-Stop Shrouds

Style	Part Number
	HW9Z-KG1-TK2120
	HW9Z-KG2-TK2120



Not applicable for 60mm mushroom.

Terminal Numbering (Unibody only)

Models	Terminal Number
1NO-1NC	NO = .3/.4, NC = .1/.2
2NC	NC = 11/12, NC = 21/22
HW1E-L HW1E-T	Lamp + = X2, Lamp - = X1



- * Available in Red only.
- † Available in red or yellow (insert color code in place of ①)
- In place of ③, specify Full Voltage Code.
- With single unit construction, the positive action contacts are integrated in the body of the switch. This provides an extra degree of safety and reliability for critical emergency stop functions.
- In the illuminated version, the light is independent of the switch action (except active lamp circuit model).
- For nameplates and accessories, see page A-113.
- For dimensions, see page A-116.
- For sub-assembly part numbers, see next page.
- All HW series E-stops comply with EN418, the IEC "E-Stop Addendum to the Low Voltage Directive," this includes "tamper proof" operation whereby a change of contact state is not possible by "teasing" or "floating" the operator.
- "Active Lamp Circuit" consists of a built-in Normally Open contact in series with the lamp. This allows the lamp to illuminate only when the button is pressed and eliminates the need for external jumpering.

③ Full Voltage Code

Voltage	Code
6VAC/DC	6V
12VAC/DC	12V
24VAC/DC	24V